

Technical Datasheet

REF: 11173

PRODUCT TYPE

HIGH-BUILD WHITE MDF PRIMER

DESCRIPTION

A fast-drying cellulose based primer for application to wood and similar substrates such as MDF used for interior application.

PRODUCT CODE

11173

GLOSS

Primer

COLOUR

White

FLASH POINT

Below 22°C

STORAGE LIFE

12 months from date of manufacture..

VISCOSITY

90-95 secs B4 @ 20°C

WEIGHT SOLIDS

45%

VOC CONTENT

634 gms/litre

MIXING RATIO

n/a

THINNERS

08350 for MDF

APPLICATION

Should be thinned for conventional spray application through a 1,8 tip at 50 psi or 9-11 thou for a pressure fed system . Also suitable for air-assisted airless spray equipment. Thin with 08350 for application onto MDF. Apply 1 or 2 coats as required.

SUBSTRATE

Most wood and wood based substrates.

SUBSTRATE PREPARATION

Ensure surfaces are clean, dry and free from dust.

DRYING TIMES

Touch dry 20 min. 1 hour to sand

CURING TIMES

n/a

POT LIFE

n/a

WET FILM THICKNESS

80-100 microns

DRY FILM THICKNESS

25-30 microns

(APPROX PER COAT)

THEORETICAL COVERAGE

10 square mts/ltr

TYPICAL PERFORMANCE

May be overcoated with cellulose, or pre-cat finishes.

APPLICATION ADVICE

Use a knotting primer or sealer such as 04004 where required our knots on pine.

13 November 2013