

<b>Product Name:</b>	<b>A.C. UNIVERSAL PRIMER/UNDERCOAT</b>
<b>Reference Number:</b>	115-1
<b>Coating Type:</b>	Water-borne acrylic.
<b>Typical Uses:</b>	Interior/exterior primer/undercoat for woodwork, hardboard, chipboard etc. May be rapidly over coated with solvent-based and water-based decorative paints. A.C. Universal is a <b>combined</b> primer and undercoat.
<b>Colours Available:</b>	White.
<b>Appearance of Dried Film:</b>	Matt.
<b>Application Rate:</b>	Approximately 10m <sup>2</sup> per litre – this figure will vary depending on porosity of substrate etc.
<b>Drying Time At 20°C: (Will Vary With Temperature, Air Movement etc.).</b>	<b>Touch Dry:</b> 20 minutes. <b>Firm Dry:</b> 1 hour <b>Overcoat:</b> 1 hour with water-based coatings. 4 hours with solvent-based coatings.
<b>Note:</b>	Drying times of water-based paints will vary widely depending upon humidity, air circulation, ventilation, etc.
<b>Packaging:</b>	500ml, 1 litre, 2.5 litre and 5 litre containers
<b>Shelf Life:</b>	2 years or longer in unopened containers, when stored under cover in good storage conditions.
<b>Storage:</b>	Under cover within temperature range of 5°C to 32°C. <b>Protect from frost.</b>
<b>Surface Preparation:</b>	Surface must be clean and free from oil, grease etc. Previously painted surfaces should be lightly abraded with abrasive paper and wiped clean.

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**Application:** Normally applied by brush or roller. May also be applied by spray – up to 10% of clean water may be added to achieve optimum application characteristics. For exterior use, 2 coats are recommended to give maximum durability.

**Treatment of Knots:** **Water-based** wood primers are essentially “Self Knotting”.

The **fully dried** A.C. Universal is **unaffected** by the resinous material in the knots. (Unlike **oil-based** primers which allow the resins in the timber to permeate through the film.)

Timber which is **heavily** knotted should be **spot-primed** with the A.C. Universal in the knotted areas and allowed to dry for at least 2 hours before overall priming.

**Clean-Up:** Water – clean all equipment **IMMEDIATELY**, do not allow to dry.

**Health and Safety:** Please see relevant MSDS sheet.

Data sheets are issued to supply **general information** on the product but without warranty. Since conditions of service and application are beyond our control we cannot accept claims for loss, damage etc., based on this information. Dacrylate will not accept any claim for consequential or incidental damages.

**Issued:** August 2001

SW/DAE/HC